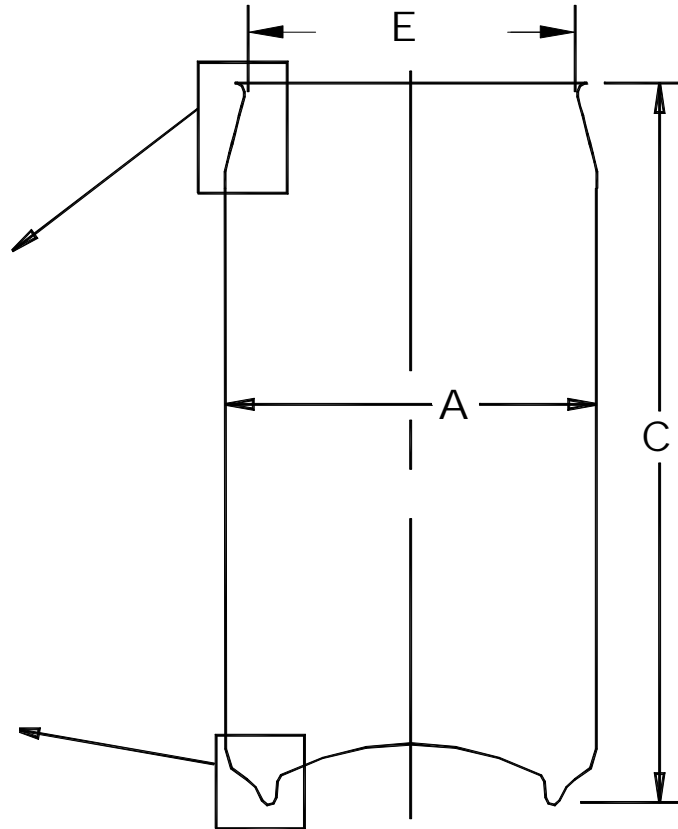
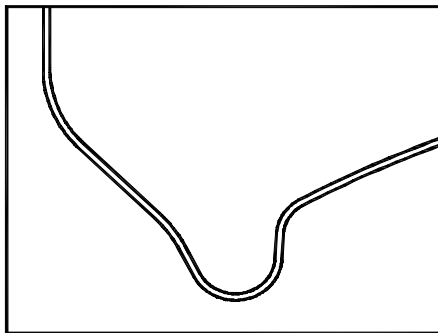


**NECK DETAIL**



**NECKED & FLANGED CAN**

		US STANDARD	METRIC
A	BODY OUTSIDE DIAMETER	2.600 $\pm$ .008	66,04 $\pm$ 0,20
B	FLANGE WIDTH	.082 $\pm$ .010	2,08 $\pm$ 0,25
C	FLANGED CAN HEIGHT	4.812 $\pm$ .015	122,22 $\pm$ 0,38
D	COLUMN STRENGTH	MIN	PER CUSTOMER REQUIREMENT
E	NECK PLUG DIAMETER	2.063 $\pm$ .007	52,40 $\pm$ 0,18
F	FILL VOLUME	12.00 $\pm$ .06	355,00 $\pm$ 1,77
G	FREEBOARD	.470 $\pm$ .020	11,94 $\pm$ 0,51
H	MATERIAL	H-19 ALUM	
J	DOME REVERSAL PRESSURE	MIN 90 PSI	620 PKA
K	FLANGE ANGLE	12° MAX	



METAL BEVERAGE CONTAINER OPERATIONS  
9300 W. 108TH CIRCLE

WESTMINSTER, CO 80021-3682  
P.O. BOX 589, BROOMFIELD, CO 80038-0589

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202/211 X 413  
12 OZ  
INDUSTRY STANDARD  
BEVERAGE / BEER  
MANUFACTURING SPECIFICATIONS

PRODUCT STANDARD  
  
CS-A0934

DATE CREATED  
8/25/00  
APPROVED  
B THOMAS

CREATED BY  
N ZANETELL  
APPROVED  
T NGUYEN

DATE REVISED  
09/01/11  
REV.  
H