
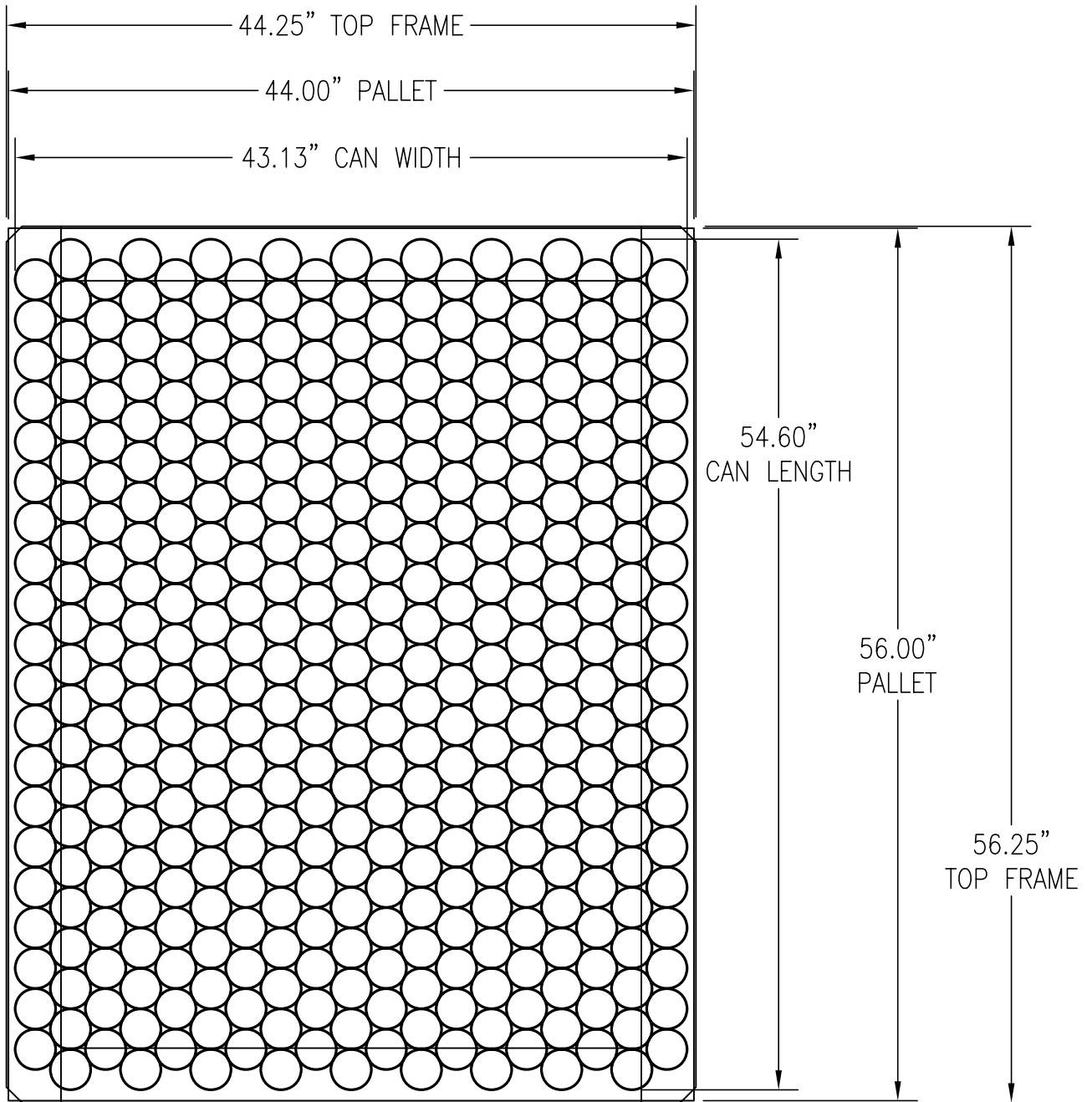


LAYERS PER PALLET	CANS PER PALLET	APPROXIMATE WEIGHT (LBS)	MAXIMUM HEIGHT (INCH)
9	3501	157	50
10	3890	167	54
16	6224	230	83
17	6613	241	88
18	7002	251	93
19	7391	261	98
20	7780	271	103
21	8169	282	108

DATE 07/11/02	APPROVED S KISH
DRAWN D. FRANK	APPROVED
CHECKED S HALL	APPROVED
APPROVED S HALL	APPROVED

PRODUCT
211 x 413 ALUMINUM CAN
FINISHED PALLET
SPECIFICATION
(12 OZ CAN)
PAGE 1 OF 2


 METAL CONTAINER OPERATIONS	9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589
	<small>THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>
PRODUCT STANDARD	CTS-PALLET-105
	REV A



389 CANS PER LAYER
 10 ROWS @ 20ea
 9 ROWS @ 21ea

AVERAGE CAN DIA = $2.607 \pm .007$

NOTE: ABOVE DIMENSIONS WOULD BE IDEAL CONDITIONS WITH PERFECT CAN ALIGNMENT.

DATE 7/11/02	APPROVED S KISH	PRODUCT 211 x 413 ALUMINUN CAN	 METAL CONTAINER OPERATIONS 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>	REV	
DRAWN D. FRANK	APPROVED	LAYER LAYOUT		PRODUCT STANDARD	A
CHECKED S HALL	APPROVED	389 CANS PER LAYER		CTS-PALLET-105	
APPROVED S HALL	APPROVED	SH 2 OF 2			