



A	BODY OUTSIDE DIAMETER	(in)	3.291 ± 0.007	K	BASE DIAMETER	(in)	2.54
B	FLANGE RADIUS	(in)	0.085 ± 0.010	L	FILL VOLUME	(FL OZ)	32.00 ± 0.06
C	FLANGE WIDTH	(in)	0.100 ± 0.008	M	FREEBOARD	(in)	0.480 ± 0.020
D	FLANGED CAN HEIGHT	(in)	7.604 ± 0.015	N	MATERIAL		H-19 ALUM
E	FLANGE DIAMETER	(in)	3.082 MAX	P	DOM REVERSAL PRESSURE	(PSI)	90 MIN
F	NECK THICKNESS (COATED)	(in)	0.0086 ± 0.001	Q	CAN WEIGHT	(lbs/1000 cans)	60.4
G	COLUMN STRENGTH	(lbs)	180 MIN	R	FLANGE ANGLE		0° - 12°
H	NECK PLUG DIAMETER	(in)	2.862 ± 0.007	S	STARTING METAL	(in)	+ 0.0002 - 0.00015
J	NECK SEAMING CLEARANCE	(in)	0.120 MIN				



METAL BEVERAGE CONTAINER OPERATIONS  
 9300 W. 108TH CIRCLE  
 WESTMINSTER, CO 80021-3682  
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300/307 X 710  
 ALUMINUM CAN  
 BODY SPECIFICATION  
 MANUFACTURING SPECIFICATION

PRODUCT STANDARD

CS-A0866

DATE CREATED  
 5/30/01

CREATED BY  
 N Zanetell

DATE REVISED

12/28/2001

APPROVED  
 M Hager

APPROVED  
 S Kish

REV.

B