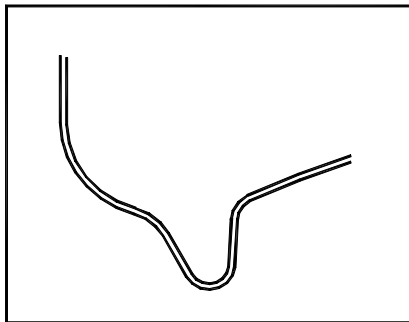
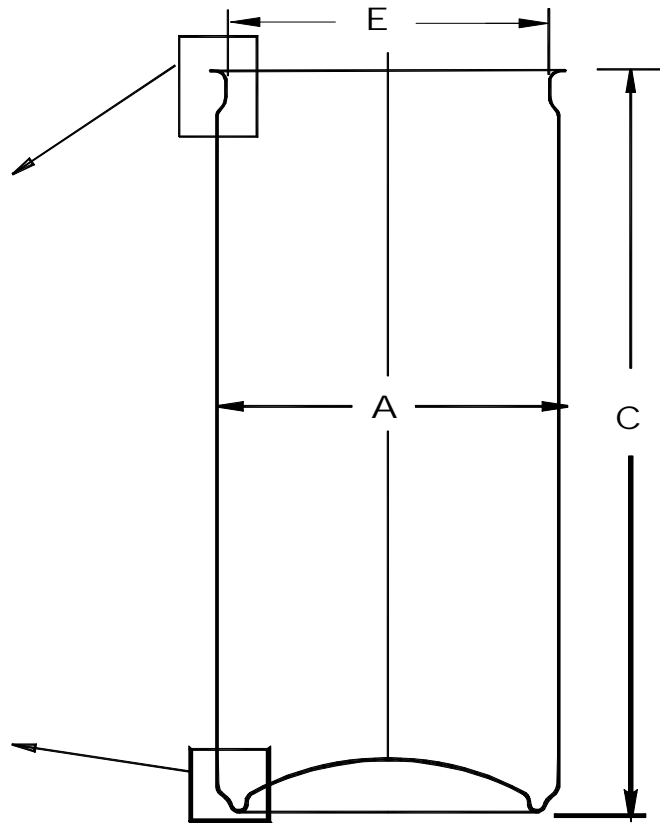


**NECK DETAIL**



**DOME DETAIL**



**NECKED & FLANGED CAN**

A	BODY OUTSIDE DIAMETER	in (mm)	2.084 ± 0.008 (52,93 ± 0,20)
B	FLANGE WIDTH	in (mm)	0.082 ± 0.010 (2,08 ± 0,25)
C	FLANGED CAN HEIGHT	in (mm)	5.175 ± 0.015 (131,45 ± 0,38)
D	COLUMN STRENGTH	lbs (N)	180 MIN (800 MIN)
E	NECK PLUG DIAMETER	in (mm)	1.969 ± 0.007 (50,01 ± 0,18)
F	FILL VOLUME	(ml)	250 ± 1,8
G	FREEBOARD	in (mm)	0.480 ± 0.020 (12,19 ± 0,51)
H	MATERIAL		ALUM
J	DOME REVERSAL PRESSURE	psi (kpa)	90 MIN (620 min)
K	FLANGE ANGLE		12° MAX



METAL BEVERAGE CONTAINER OPERATIONS  
 9300 W. 108TH CIRCLE  
 WESTMINSTER, CO 80021-3682  
 P.O. BOX 589, BROOMFIELD, CO 80038-0589

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200/202 X 503  
 CAN BODY SPECIFICATION  
 250 ml TRIM CAN  
 MANUFACTURING SPECIFICATION

PRODUCT STANDARD

CS-A0875

DATE CREATED  
 5/30/01

CREATED BY  
 D Stevens

DATE REVISED

08/11/09

APPROVED  
 S Kish

APPROVED  
 G Robinson

REV.

F

LIST OF REVISIONS

REV	DATE	DESCRIPTION	APPROVED
A	05/30/01	ORIGINAL ISSUE	
B	12/12/02	REVISED TO NEW FORMAT. REMOVED FLANGE RADIUS, FLANGE DIAMETER, NECK THICKNESS (COATED), NECK SEAMING CLEARANCE, BASE DIAMETER, CAN WEIGHT & STARTING METAL MATERIAL WAS H-19 ALUM NOW: ALUM	NZ/BB/MH SK
C	04/13/04	OUTSIDE BODY DIA CORRECTED TO NEW PROCEDURE - NOMINAL PUNCH + 2 THINWALLS. WAS: 2.089 ± .003 NOW: 2.092	NZ/MH/BB
D	11/09/05	OUTSIDE BODY DIAMETER WAS: 2.092 NOW: 2.084 BASED ON NEW PROCEDURE OF NOMINAL PUNCH + 2 THINWALLS - .008 FOR SHRINKAGE MEASURED IN MIDDLE OF CAN FLANGE WIDTH WAS: .088 ± .008 NOW: .082	NZ/MH/BB
E	12/02/08	TOLERANCES STANDARDIZED OUTSIDE BODY DIA TOLERANCE WAS: ± .007 NOW: ± .008 FLANGE WIDTH TOLERANCE WAS: ± .008 NOW: ± .010	NZ/MH/BB
F	08/11/09	CORRECT TOLERANCE ON FILLVOLUME, WAS: 250 ± .020 ml NOW: 250 ± 1,8 ml ADDED METRIC	NZ/MH/BB



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