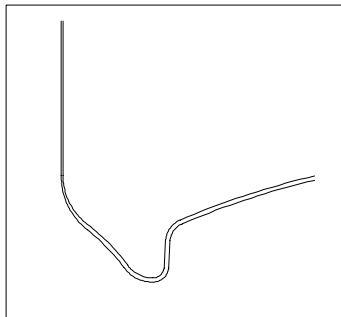
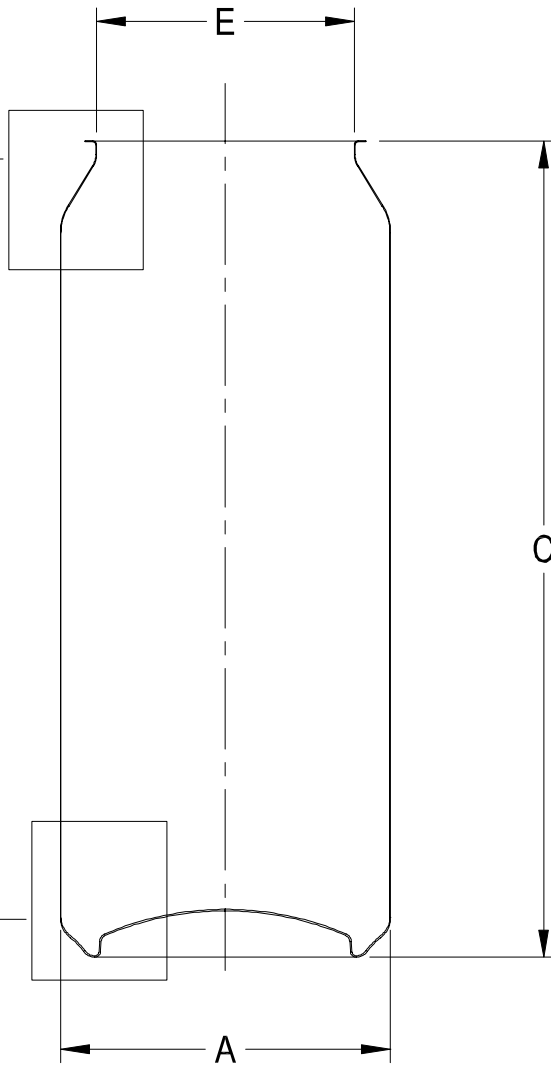


NECK DETAIL



B-13
DOME DETAIL



NECKED & FLANGED CAN

A	BODY OUTSIDE DIAMETER	(in)	2.881 ± 0.007
B	FLANGE WIDTH	(in)	0.088 ± 0.008
C	FLANGED CAN HEIGHT	(in)	7.604 ± 0.015
D	COLUMN STRENGTH	(lbs)	180 MIN
E	NECK PLUG DIAMETER	(in)	2.260 ± 0.007
F	FILL VOLUME	(FL OZ)	24.00 ± 0.06
G	FREEBOARD	(in)	0.600 ± 0.020
H	MATERIAL		ALUM
J	DOME REVERSAL PRESSURE	(PSI)	90 MIN
K	FLANGE ANGLE		12° MAX



METAL BEVERAGE CONTAINER OPERATIONS
9300 W. 108TH CIRCLE
WESTMINSTER, CO 80021-3682
P.O. BOX 589, BROOMFIELD, CO 80038-0589

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206/300 X 710
BEVERAGE/BEER CAN
24 oz

DATE CREATED
3/12/03

APPROVED
M Hager

CREATED BY
N Zanetell

APPROVED
B Bass

PRODUCT STANDARD

CS-A0949

DATE REVISED

03/15/04

REV.

D