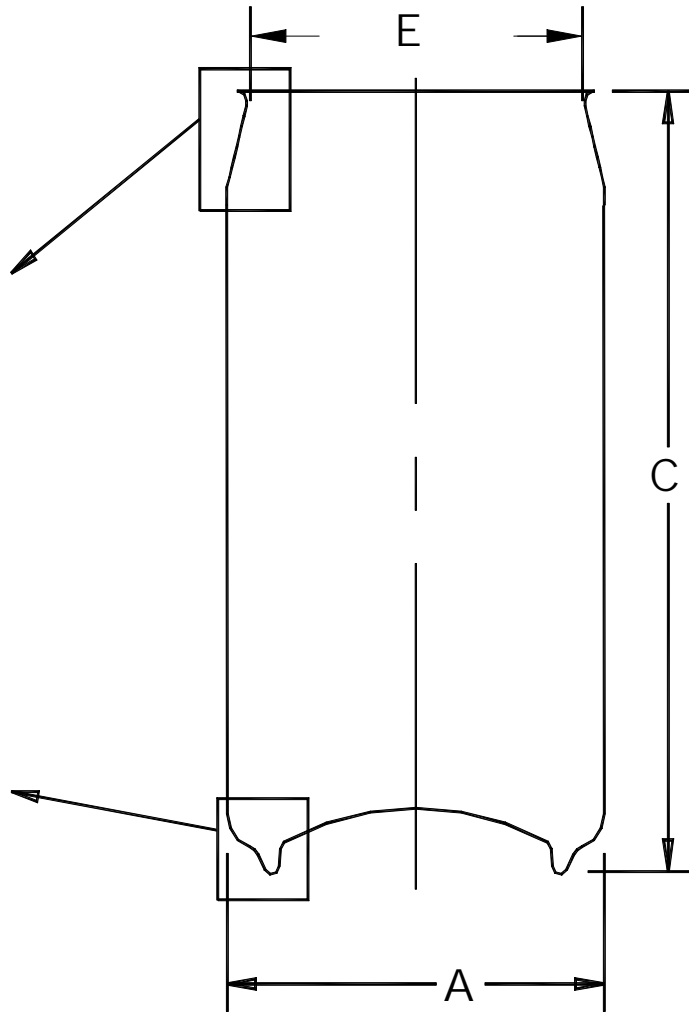
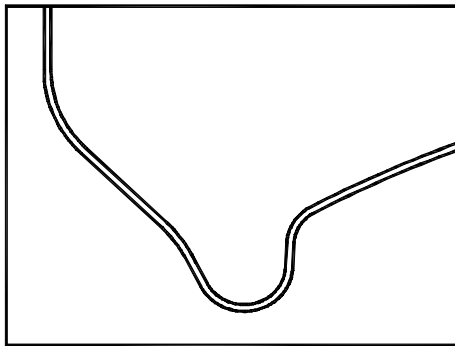


NECK DETAIL



NECKED & FLANGED CAN

		WITH BRE END	STANDARD END
A	BODY OUTSIDE DIAMETER (in)	2.595 ± 0.008	
B	FLANGE WIDTH (in)	0.082 ± 0.010	
C	FLANGED CAN HEIGHT (in)	7.405 ± 0.015	
D	COLUMN STRENGTH (lbs)	180 MIN	
E	NECK PLUG DIAMETER	2.063 ± 0.007	
F	FILL VOLUME (ml)	550 ± 1.8	568 ± 1.8
G	FREEBOARD (in)	.779 ± .020	.566 ± .020
H	MATERIAL	H-19 ALUM	
J	DOMES REVERSAL PRESSURE (PSI)	90 MIN	
K	FLANGE ANGLE	12° MAX	



METAL BEVERAGE CONTAINER OPERATIONS
 9300 W. 108TH CIRCLE
 WESTMINSTER, CO 80021-3682
 P.O. BOX 589, BROOMFIELD, CO 80038-0589

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202/211 X 707
 BEVERAGE
 568ml / 550ml (BRE END)
 MANUFACTURING SPECIFICATION

PRODUCT STANDARD

CS-A1124

DATE CREATED 11/4/10	APPROVED WRENSHALL
CREATED BY N Zanetell	APPROVED B BASS

DATE REVISED 08/23/11	REV. B.
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