

DIMENSIONED IN INCHES [mm]

LAYERS PER PALLET	CANS PER PALLET	APPROXIMATE WEIGHT (LBS)	MAXIMUM HEIGHT (INCH)
15	7080	258.9	90.32
16	7552	271.6	95.97
17	8024	284.4	101.63

DATE 10/02/03	APPROVED M HAGER
DRAWN S. BEACH	APPROVED T NGUYEN
CHECKED B FEENEY	APPROVED
APPROVED C STALDT	APPROVED

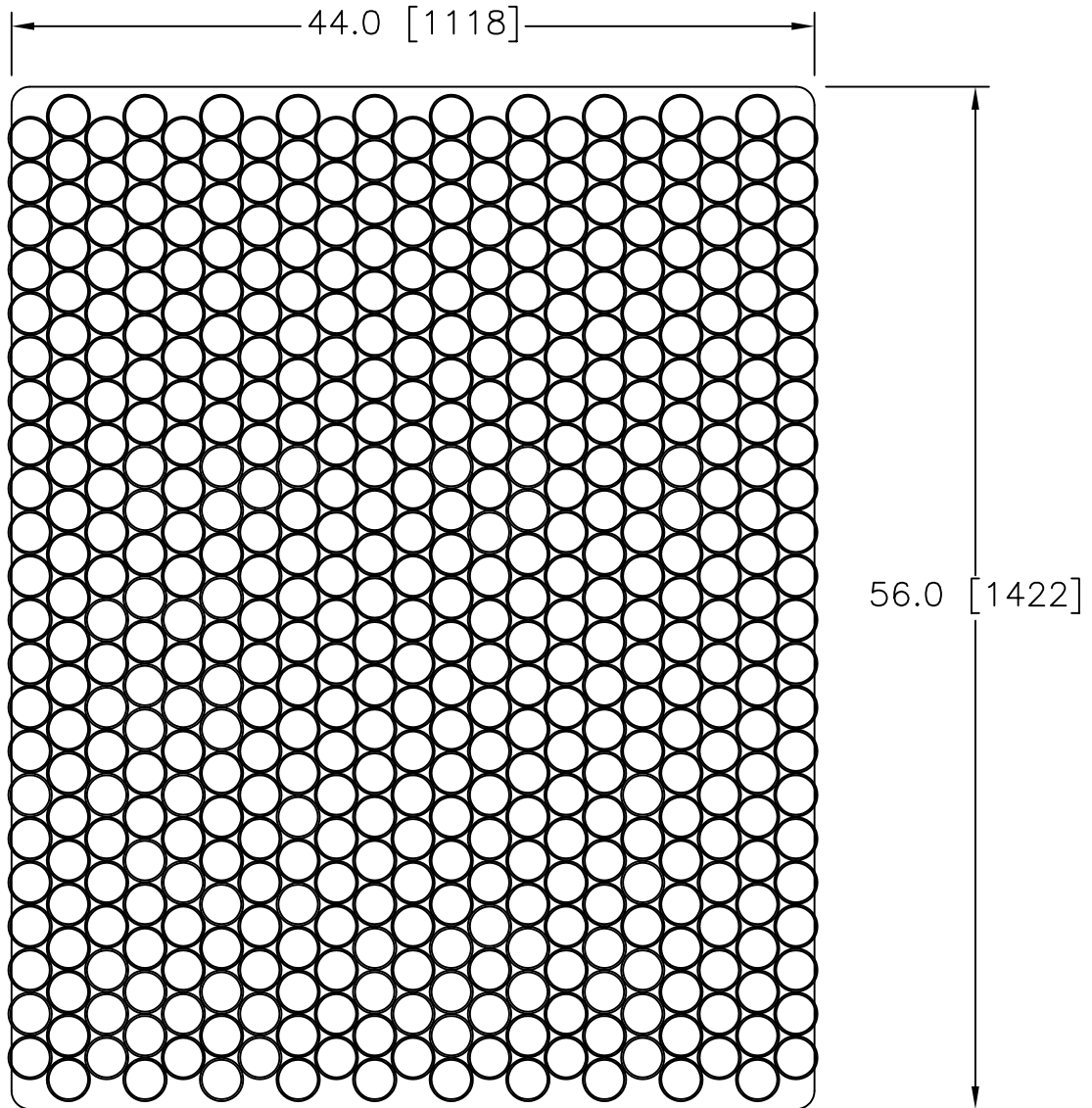
PRODUCT 207.5 x 510 SLEEK 12oz
 FINISHED PALLET SPECIFICATION
 472 CANS PER LAYER
 SH. 1 OF 2



METAL CONTAINER OPERATIONS
 9300 WEST 108TH CIRCLE
 BROOMFIELD, COLORADO
 80021-3682
 MAILING ADDRESS: P.O. BOX 589
 BROOMFIELD, COLORADO
 80038-0589


THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.

PRODUCT STANDARD	CTS-PALLET-705	REV A
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472 CANS PER LAYER
 11 ROWS @ 22 EACH
 10 ROWS @ 23 EACH

DIMENSIONED IN INCHES [mm]

DATE 10/02/03	APPROVED M HAGER	PRODUCT 207.5 x 510 SLEEK 12oz LAYER LAYOUT 472 CANS PER LAYER SH. 2 OF 2	 METAL CONTAINER OPERATIONS 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGNS, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>	PRODUCT STANDARD CTS-PALLET-705	REV A
DRAWN S. BEACH	APPROVED T NGUYEN				
CHECKED B FEENEY	APPROVED				
APPROVED C STALDT	APPROVED				