
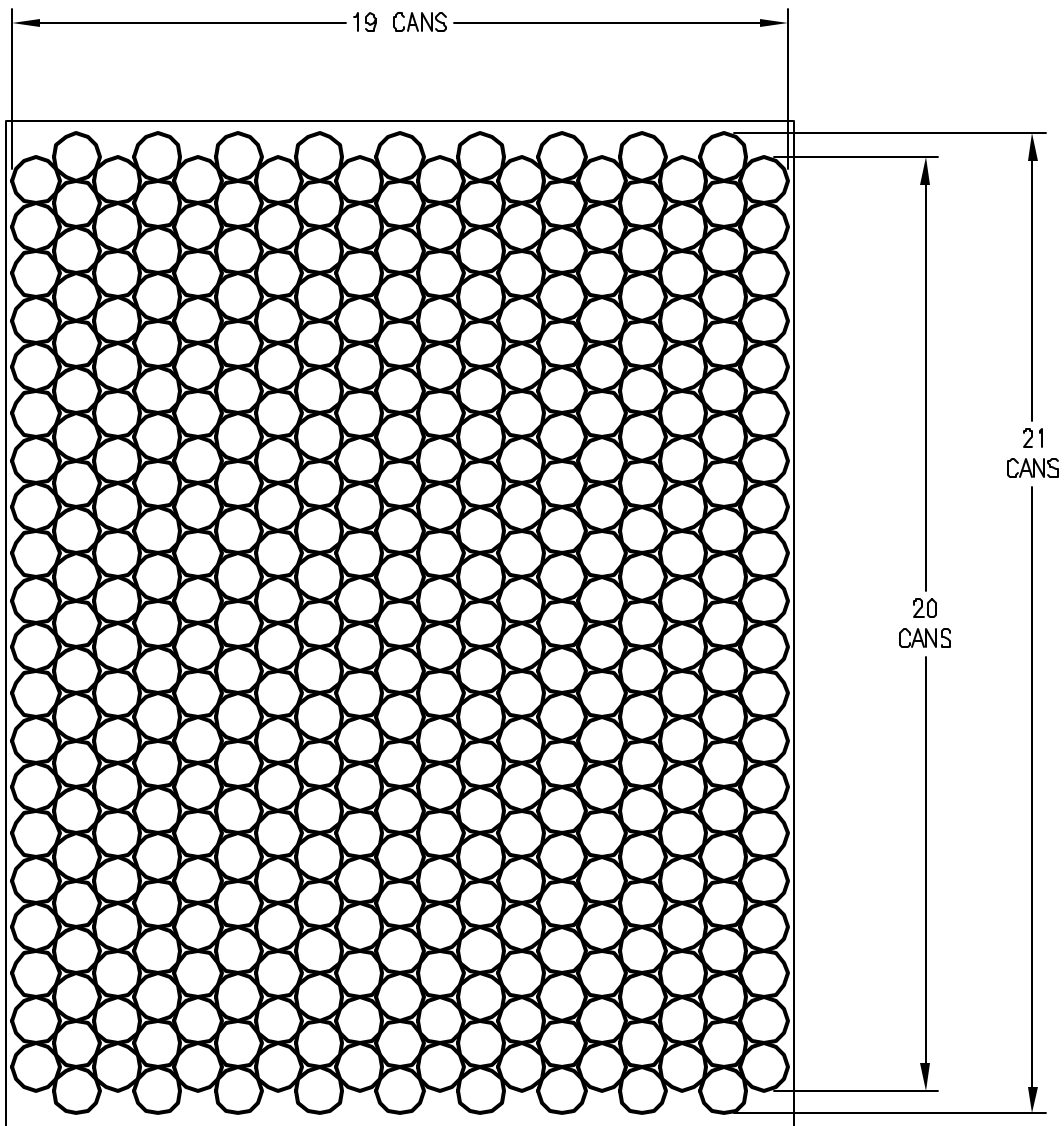



LAYERS PER PALLET	CANS PER PALLET	APPROXIMATE WEIGHT (LBS)	MAXIMUM HEIGHT (INCH)
13	5057	223	87
14	5446	235	93
15	5835	247	99

DATE 4/17/02	APPROVED S KISH	PRODUCT 211 x 603 ALUMINUM CAN (16 oz CAN)	 <b>METAL CONTAINER OPERATIONS</b> 9300 WEST 108TH CIRCLE BROOMFIELD, COLORADO 80021-3682 MAILING ADDRESS: P.O. BOX 589 BROOMFIELD, COLORADO 80038-0589 <small>THE DESIGN, INFORMATION AND DATA CONTAINED HEREIN ARE PROPRIETARY AND ARE SUBMITTED IN CONFIDENCE AND SHALL NOT BE DISCLOSED, USED, OR DUPLICATED IN WHOLE OR IN PART, FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF BALL CORPORATION. RECEIPT OF THIS DOCUMENT SHALL BE DEEMED TO BE AN ACCEPTANCE OF THE CONDITIONS SPECIFIED HEREIN.</small>
DRAWN D. FRANK	APPROVED	<b>FINISHED EXPORT PALLET SPECIFICATION</b> 389 CANS PER LAYER SH1 OF 2	
CHECKED GILLESPIE	APPROVED		
APPROVED B BASS	APPROVED		
		PRODUCT STANDARD	CTS-PALLET-104 REV A



DIRECTION OF  
PALLETIZER BELT

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DRAWN D. FRANK	APPROVED	FINISHED EXPORT PALLET	
CHECKED GILLESPIE	APPROVED	SPECIFICATION	
APPROVED B BASS	APPROVED	389 CANS PER LAYER SH2 OF 2	
		PRODUCT STANDARD	CTS-PALLET-104
			REV A